



Data Sheet

CI-EBD-DS 2-16

# Elevated Temperature Board 1000°

*with ECOSE® Technology*



# Elevated Temperature Board 1000°

with ECOSE® Technology

## Description

Knauf Insulation Elevated Temperature Board 1000° with ECOSE® technology is a lightweight insulation (2.8 pcf, 44.9 kg/m<sup>3</sup>) bonded with ECOSE® Technology. It is a semi-rigid, board-like form with superior handling properties and insulating effectiveness at minimum cost.

## ECOSE® Technology

ECOSE Technology is a revolutionary binder chemistry that enhances the sustainability of our products. The "binder" is the bond that holds our glass mineral wool product together and gives the product its shape and brown color. ECOSE Technology is a plant-based, sustainable chemistry that replaces the phenol/formaldehyde (PF) binder traditionally used in glass mineral wool products. Products using ECOSE Technology are formaldehyde-free and have reduced global warming potential when compared to our products of the past.

## Application

Knauf Insulation Elevated Temperature Board 1000° with ECOSE® Technology is used for boiler walls, hot precipitators, hot ductwork, cylindrical tanks, towers, stacks and industrial ovens.

## Features and Benefits

- Reduces operating cost.
- Lightweight.
- Easy to fabricate.
- Damage resistant.
- Reduces storage space.
- Maintains integrity at elevated temperatures.
- Low emitting for indoor air quality considerations

## Sustainability

- Carbon-negative - Knauf Insulation products used for thermal insulating purposes recover the energy that it took to make them in just hours or a few days, depending on the application. Once installed, the product continues to save energy and reduce carbon generation as long as it is in place.
- Glass mineral wool insulation with ECOSE® Technology contains three key ingredients:
  - Sand, one of the world's most abundant resources

- A minimum of 50% recycled post-consumer glass content and UL Environment verification every 6 months
- ECOSE® Technology which reduces binder embodied energy by up to 70% and total product embodied energy by up to 4%.

## Specification Compliance

### In U.S.:

- Conforms to Marine Equipment European 1408/13
- ASTM C 612; Type IA, IB, II- category 1, III
- ASTM C 795
- HHI-558C (Amend. 3); Form A, Class 1, 2, 3
- NRC 1.36 (Certification needs to be specified at time of order)
- ASTM C 1139, Type III
- MIL-I-22023D, Type III (except for pH requirements)
- MIL-I-24244C
- USCG 164 109/15/1

### In Canada:

- ULC Classified, CAN/ULC S102-M88
- CGSB 51-GP-10M

## Indoor Air Quality

- UL/ULC Classified (UL 723)
- UL Environment GREENGUARD Certified®
- UL Environment GREENGUARD GOLD
- UL Environment validated to be formaldehyde free
- Complies with Oregon Revised Statute 453.085 and contains less than 0.10% decabromodiphenyl ether (DecaBDE) by mass
- Tested and certified to meet all requirements of EUCEB

## Technical Data

### Surface Burning Characteristics

- Does not exceed 25 Flame Spread, 50 Smoke Developed when tested in accordance with UL 723, ASTM E 84, CAN/ULC S102-M88 and NFPA 255.

### Temperature Limitation (ASTM C 411)

- Up to 1000°F (538°C).

### Corrosiveness (ASTM C 665)

- Does not accelerate corrosion on steel

### Corrosion (ASTM C 1617)

- The corrosion rate in mils/yr will not

exceed that of the 5 ppm chloride solution.

### Resists Microbial Growth (ASTM C 1338)

- Does not support microbial growth.

## Application and Specification Guidelines

### Precaution

- During initial heat-up to operating temperatures above 350°F (177°C), a slight odor and some smoke may be given off as a portion of the bonding material used in the insulation begins to undergo a controlled decomposition.
- If natural convection is not adequate in confined areas, forced ventilation should be provided in order to protect against any harmful fumes and vapors that might be generated.

### Storage

- Protect material from water damage or other abuse. Cartons are not designed for outside storage. Vacuum packaged material can be stored outside if care is taken not to puncture the polybag.

### Preparation

- Apply the product on clean, dry surfaces.

## Application

- All insulation joints must be firmly butted. Mount flush against surfaces to 1000°F (538°C) or use in panels mounted away from operating surface.
- Knauf Insulation Elevated Temperature Board 1000° is designed to be applied over welded pins and/or studs up to ½" (13 mm) in diameter. The board is to be held in place by speed washers, tension clips or metal mesh reinforcement.
- Installation method should not compress material beyond maximum of 5% at any point.
- Pins and studs shall be located a maximum of 4" (102 mm) from each edge and spaced no greater than 16" (406 mm) on center.
- In temperatures over 550°F (288°C) and designed thickness over 3" (76 mm) dual layer application with staggered joints is recommended. Install thickness recommended by Knauf Insulation or NAIMA 3E Plus program.
- Finish surface with metal cover, or with insulating cement and canvas.

### Packaging

Vacuum packaging Knauf Insulation Elevated Temperature Borad will reduce some mechanical properties of the insulation. By ordering vacuum packaged products, the customer acknowledges these reduced properties and assumes responsibility for the fitness for use in their application.

### Caution

Glass mineral wool may cause temporary skin irritation. Wear long-sleeved, loose-fitting clothing, head covering, gloves and eye protection when handling and applying material. Wash with soap and warm water after handling. Wash work clothes separately and rinse washer. A disposable mask designed for nuisance type dusts should be used where sensitivity to dust and airborne particles may cause irritation to the nose or throat.

### Glass Mineral Wool and Mold

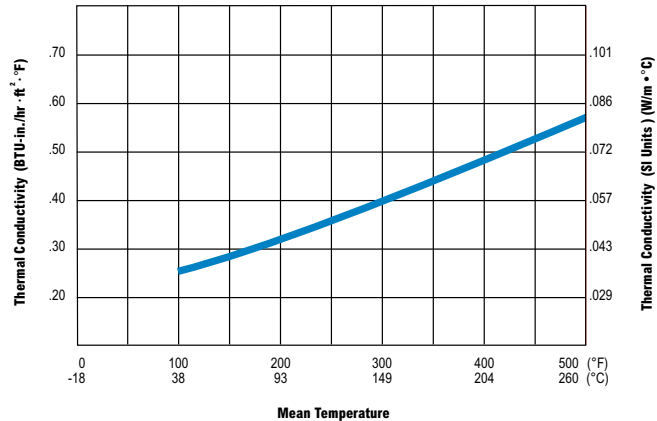
Glass mineral wool insulation will not sustain mold growth. However, mold can grow on almost any material when it becomes wet and contaminated. Carefully inspect any insulation that has been exposed to water. If it shows any sign of mold it must be discarded. If the material is wet but shows no evidence of mold, it should be dried rapidly and thoroughly. If it shows signs of facing degradation from wetting, it should be replaced.

### Notes

The chemical and physical properties of Knauf Insulation Elevated Temperature Board 1000° with ECOSE® Technology represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing variations. The data is supplied as a technical service and is subject to change without notice. References to numerical flame spread ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

Check with your Knauf Insulation territory manager to assure information is current.

### Thermal Efficiency (ASTM C 177)



Mean Temperature	k	k(SI)
100°F (38°C)	.25	.036
200°F (93°C)	.33	.048
300°F (149°C)	.40	.058
400°F (204°C)	.49	.071
500°F (260°C)	.57	.082

### Forms Available

Thickness	Width	Length
1" (25 mm)	24" (610 mm) and 48" (1219 mm)	24" (1219 mm) to 120" (3048 mm)
1½" (38 mm)		
2" (51 mm)		
2½" (64 mm)		
3" (76 mm)		
3½" (89 mm)		
4" (102 mm)		

For more information call (800) 825-4434, ext. 8300

or visit us online at [www.knaufinsulation.us](http://www.knaufinsulation.us)



Knauf Insulation, Inc.  
One Knauf Drive  
Shelbyville, IN 46176

Sales (800) 825-4434, ext. 8300

Technical Support (800) 825-4434, ext. 8512

Fax (317) 398-3675

Information [info.us@knaufinsulation.com](mailto:info.us@knaufinsulation.com)

Website [www.knaufinsulation.us](http://www.knaufinsulation.us)

©2016 Knauf Insulation, Inc.



Versions of this product have surface burning characteristics that are classified by Underwriters Laboratories and therefore subject to auditing for fire performance compliance.



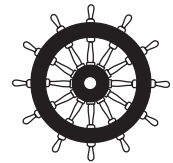
This product has been tested and is certified to meet the EUCEB requirements.



#### LEED Eligible Product

Use of this product may help building projects meet green building standards as set by the Leadership in Energy and Environmental Design (LEED) Green Building Rating System.

MR Credit 4.1 - 4.2 Recycled Content  
MR Credit 5.1 - 5.2 Regional Materials



This product has been tested and is certified to meet the US Coast Guard requirements.



#### UL Environment GREENGUARD Gold

Knauf Insulation achieved UL Environment GREENGUARD Gold Certification and is verified to be formaldehyde free.

#### UL Environment GREENGUARD Certification Program

Products are certified to UL Environment GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit [ul.com/gg](http://ul.com/gg).